



## 4970 Double-Coated UPVC Tape

**4970 Gold Tac** features an adhesive with good shear and peel strength for a superior bond. Adheres well to rough/porous surfaces and is often used for mounting of trophy medallions, banner hems, license plate frames and nameplates. The **4970** adhesive provides ultimate performance of anti-plasticizer migration.

### Applications

- Permanent bonding result to most substrates such as; metal, wood, glass, cement & plastic
- Main application: affixing decorative trim, such as PVC profiles for furniture assembly
- Bonds to difficult surfaces like foams, PE and PP films
- Mounting nameplates, trophies, luggage tags and labels

### Product Benefits

- High peel adhesion and high initial tack
- Water vapor resistance
- Good resistance to solvents, chemicals, UV and heat
- Excellent performance of anti-plasticizer migration

### Technical Properties

Total Thickness (not including liner)	9 mils
Adhesive Type	Acrylic
Adhesion (1hr dwell)	157 oz/in
Shear resistance	14lbs/sq. in.
Application Temperature	-40F – 176F
Service Temperature	-40F – 250F
<i>Values shown are typical. Certified test reports for writing specifications are available.</i>	

## **Recommendations**

Unwind adhesive film or tape and apply the adhesive side to the surface. Apply firm pressure. Recommended application temperature to achieve best results is 65F (18C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65F (18C) or above.

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**1220 Mound Avenue -Suite 140 – Racine, WI 53404 – (800) 776-7194 – (262) 637-7103 – Fax (262) 637-8205**