



## JR2022 Double-Coated Polyester Tape

**JR2022** has an extremely high-tack, aggressive acrylic adhesive. Resists high temperatures and UV light. Exceptional for splicing low density materials. Applied as an “instant” banner hem, eliminating costly sewing equipment. Adheres well to rough/porous surfaces and is often used for splicing, laminating and bonding fabrics, metals, EPDM rubber, urethane foams, and extruded plastics. Exceptional for splicing low-density materials. Resists high temperatures and UV light.

### Applications

- Product Assembly
- Splicing low-density materials
- Difficult bonding and splicing applications
- Lamination to EPDM rubber

### Product Benefits

- Resists high temperatures and UV light
- Exceptionally high tack and peel
- High adhesive mass provides excellent gap-filling properties
- Exhibits excellent adhesion to ether and ester foams
- Bonds well to rough or porous surfaces

### Technical Properties

Total Thickness (not including liner)	8.5 mils (.216mm)
Adhesive Type	Acrylic
Adhesive Thickness (each side)	3.5 mils (.089mm)
Carrier Thickness (UPVC)	1.5 mils (.038mm)
Release Liner Thickness (60# kraft)	3.5 mils (.089mm)
Color	Clear
<i>Values shown are typical. Certified test reports for writing specifications are available.</i>	



### Adhesive Test Data

Peel Adhesion (PSTC 101 Mod./180F)	<b>Exposed</b>		<b>Liner</b>	
	<u>Oz./Inch</u>	<u>(N/25mm)</u>	<u>Oz./Inch</u>	<u>(N/25mm)</u>
Initial to SS (20min. @ RT)	136	37.8	136	37.8
Holding Power	>600 min		>600 min	

### Recommendations

Unwind adhesive film or tape and apply the adhesive side to the surface. Apply firm pressure. Recommended application temperature to achieve best results is 65F (18C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65F (18C) or above.

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