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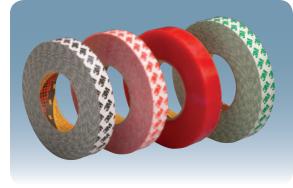


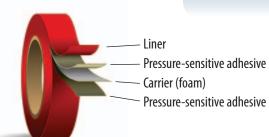
Items marked with this symbol are included in the enclosed pricelist.

3M VHB Tapes

Innotec of WI, Inc. is a convertor of 3M adhesive tapes. 3M adhesives provide the convenience and simplicity of a tape fastener and are ideal for use in many interior and exterior bonding applications.

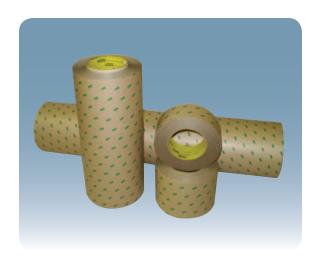
- VHB are acrylic foams
- Replaces rivets, bolts, spot welds and liquid adhesives
- Energy absorbing and stress relaxing properties
- Conformable, adheres well to irregular substrates
- Dampens noise, shock and vibration







	Innotec#	Description	Mil Thickness	Adhesion	***	Applications				
	3M VHB Tapes									
	3MRP16-62	Clear, gray or white, VHB acrylic foam with a multi-purpose acrylic-based adhesive; alternative to 3M4900 series	.016" to	192 oz. to 320 oz.	Р	Bonds metal, plastic and painted materials, P.O.P. displays, panel attachment to frames and decorative trim				
	3M4905	Clear, VHB acrylic foam with a general-purpose acrylic-based adhesive on a PE film liner; alternative is JR8020C on page 9	20	192 oz.	Р	Danida DOD diambara saila saala aludishti danna hadulitatisma and swankira				
	3M4910	Clear, VHB acrylic foam with a general-purpose acrylic-based adhesive on a PE film liner; alternative is JR8040C on page 9	40	175 oz.	Р	Bonds P.O.P. displays, sails, seals skylight dome, back lit signs and graphics.				
7	3M4920	White, VHB acrylic foam with a general purpose acrylic-based adhesive on a paper liner; alternative is JR8016W on page 9	15	175 oz.	Р					
	3M4930	White, VHB acrylic foam with a general-purpose acrylic-based adhesive; alternative is JR8025W on page 9	25	20 oz.	Р					
	3M4941	Gray, VHB acrylic foam with a multi-purpose acrylic-based adhesive; alternative is JR8045E on page 9	45	20 oz.	Р	Bonds metals, painted metals and plastics, metal skins to frames, P.O.P.				
	3M4950	White, VHB acrylic foam with a general purpose acrylic-based adhesive on a paper liner; alternative is JR8045W on page 9	45	400 oz.	Р	displays, panel attachment to frames, overlapping seams and decorative trim.				
7	3M5925	Black, VHB acrylic foam with a modified acrylic-based adhesive on a PE film liner; alternative is JR8060E	25	17 oz.	Р					
	3M5952	Black, VHB acrylic foam with a modified acrylic-based adhesive on a PE film liner; alternative is JR8045W	45	20 oz.	Р					
			Foa	m Tapes						
	3M4004- 4032	Natural white, open-cell urethane foam with a high temperature acrylic-based adhesive	250 to 30	56 oz.	Р					
7	3M4056	Black, open-cell, urethane foam with a high temperature acrylic-based adhesive; available 31.25 mil is 3M4052	62.5	56 oz.	Р	Bonds glass, metal, wood, plastics, chipboard; used in assembly of P.O.P. displays, signs and high surface energy substrates.				
	3M4611	Gray, closed-cell acrylic foam with a general purpose acrylic-based adhesive on a red PE film liner	45	88 oz.	Р					

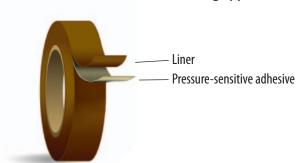




3M Tapes

Innotec of WI, Inc. Transfer Tapes provide aggressive and immediate bonding to most substrates, thus a thin layer of it is sufficient for high adhesion applications. Lamination of foam, nameplates and low surface energy are a few of the wide range of applications that use transfer tapes.

- Replaces rivets, bolts, spot welds and liquid adhesives
- Energy absorbing and stress relaxing properties
- Conformable, adheres well to irregular substrates
- Dampens noise, shock and vibration
- Designed for interior and exterior bonding applications

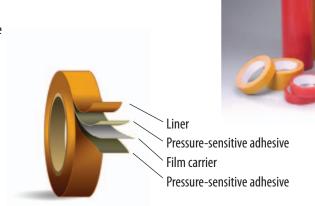


	Innotec#	Description	Mil Thickness	Adhesion	***	Applications						
		Adhesive Transfer Tapes										
	3M465	Acrylic transfer tape coated with a 400 adhesive, high performance acrylic-based adhesive; available with extended liner on page 7	2	25 oz.	Р	Metal and plastic nameplates and label attachment, laminating of foams and photos, core start up and splicing of foils, films and fabrics.						
	3M467MP	Acrylic adhesive transfer tape with 200MP, a medium tack, high performance acrylic-based adhesive	2.3	82 oz.	Р	ADA signage, graphic attachment and industrial joining, graphic overlay,						
	3M468MP	Acrylic adhesive transfer tape with 200MP, a high tack, high performance acrylic-based adhesive	5.2	118 oz.	Р	nameplates, stainless steel and high surface energy substrates.						
7	3M9472LE	Laminating tape coated with 300LSE, a high-strength, acrylic-based adhesive	5.2	119 oz.	Р	Metal and plastics nameplates, attaching labels, laminating foams and						
	3M950	Acrylic transfer tape coated with 300 adhesive, a high performance acrylic-based adhesive	5	75 oz.	Р	photos, core start up, splicing of foils, films and fabrics.						
	3M9502	Acrylic adhesive transfer tape with 220 adhesive, a medium tack, high performance acrylic-based adhesive	2.3	74 oz.	Р	ADA signage, graphic attachment and industrial joining, graphic overlay, nameplates, stainless steel and high surface energy substrates.						

Double Coated Film Tapes

Innotec of WI, Inc. double-sided film tapes are made of premium polyester, PVC or UPVC carriers and are coated with pressure sensitive acrylic-based adhesive.

- Designed for interior and exterior bonding applications
- Provides dimensional stability and enhanced film integrity
- Permanent and removable adhesives
- Die-cutable
- Quick tack and bonding
- Resistant to high and low temperatures
- Resistant to aging and solvents



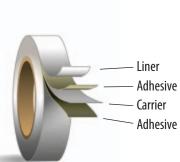
	Innotec#	Description	Mil Thickness	Adhesion	***	Applications
6	2001	Clear, polyester tape with a high tack acrylic-based adhesive	6.5	120 oz.	Р	Bonds wood, marble and other smooth surfaces. Ideal for promotional displays, splicing paper and plastic films. Bonding to plastic and metal profile extrusions and decorative trim.
	3M583	3M heat activated dry film adhesive with a thermosetting adhesive	2	N/A	Р	Heat activates film, making permanent bond to printing dies, embroidered emblems.
	3M665	Clear, UPVC, linerless and repositionable tape with an acrylic-based adhesive	3.5	25 oz/ 23 oz.	R	Engraving table beds, router table, re-closable bags or envelops, core starting and end tabbing, P.O.P. displays.
7	A200	Clear, polyester film tape with a medium tack acrylic-based adhesive; available with extended liner on page 7	3.5	94 oz.	P	P.O.P. displays, badge ribbons, signage, splicing and laminating.
	514	Clear, polyester film tape with a medium tack acrylic-based adhesive	3.5	40 oz.	Р	High performance splicing of papers, plastic films and other web processes. Bonds metals, HSE plastics and composite materials.
	BIGRED	Clear, PVC film tape with an aggressive high temperature acrylic-based adhesive for demanding temperature applications	8	63.5 oz.	Р	Adhering acrylic, Plexiglas, ABS plastics and low energy substrates to a wide variety of smooth substrates, UV and temperature resistance.
	FabTac	Clear, polyester tape with a high tack acrylic-based adhesive	3.5	94 oz.	Р	Mounting and securing delicate fabrics and needlework.
	JR2065	Clear, PVC tape with a high tack acrylic-based adhesive	6.5	110 oz.	Р	Mounting of nameplates, vinyl textiles, banner hems, splicing of paper, plastic films, core starting and general purpose assembly.
	JR972	White, PVC film tape with an aggressive acrylic-based adhesive; available in disks on page 10	8.3	88 oz.	Р	Mounting and bonding wood, marble and other smooth substrates. Ideal for promotional displays, splicing of paper and plastic films.
	Tesa 4968	White, PVC film tape with an aggressive acrylic-based adhesive for demanding temperatures	11.6	95.9 oz.	Р	Bonds to the "toughest" smooth substrates. Used for automotive trim and side mirror, signage and P.O.P. display assembly.
	Tesa 4970	Opaque, UPVC tape with a high tack acrylic-based adhesive	9.4	123.3 oz.	P	Mounts plastics and wood, signs, P.O.P. displays and decorative trim. Applications in the Appliance industry for promotional displays and splicing paper.
	TH297	Clear, polyester tape with a medium tack acrylic-based adhesive	3	63.5 oz.	Р	Encapsulating framing documents, wooden filets on mat board window, sailboat seaming, splicing of paper, plastic films and cloth.



Double Coated Cloth, Paper and Tissue Tapes

Industries Served: Automotive, Awards, Badge Ribbons, Carpet, Electronics, Picture Framing, Screen Printing, Sign, Splicing, Theatrical





Double Coated Cloth, Paper and Tissue Tapes

Innotec of WI, Inc. double-sided cloth, paper and tissue tapes are hand-tearable, yet are able to provide smooth conformability with most bonding substrates.

- Quick-stick and high shear
- High temperature resistance
- Hand tearable
- Low surface energy bonding
- Designed for interior and exterior bonding applications
- Permanent and removable adhesives

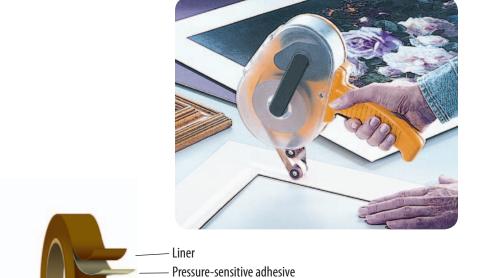
Innotec#	Description	Mil Thickness	Adhesion	***	Applications
	ı	Double Coat	ed Butyl R	lubber	
JR185	Flexible transfer adhesive with a non-hardening, butyl rubberbased adhesive	63	193 oz.	Р	Bonding of plastics, metals, fabrics and polyethylene materials to porous substrates.
		Double Coa	ted Cloth	Tapes	
TH723	White, scrim tape with an ultra aggressive acrylic-based adhesive	10	105 oz.	Р	Bonds well to nearly all materials, including foam, carpet and plastic baseboards; used for adhering moldings to ceilings, walls and modular units.
TH750	White, cloth tape with a high tack rubber-based adhesive	10	110 oz.	Р	Instant tack on rough surfaces, splicing of textiles, bookbinding, metals, secures polyethylene film to brick and cinder block walls.
	Dou	ble Coated F	Paper & Tis	ssue Tape	25
591	White, paper tape with a removable, rubber-based adhesive	7	52 oz.	R	Holds textiles on screen printing pallets, plastic and metal to computerized engraving and CNC tables, fabrication of golf club grips and general purpose bonding.
TH2472	White, hand-tear tissue tape with a high tack acrylic-based adhesive	5.1	77.6 oz.	Р	Bonds banner hems, nameplates, badge ribbons, signs, promotional displays; used for splicing of paper, plastic films and foil.
TH400	Transparent, hand-tear tissue tape with a medium tack acrylic-based adhesive	3.54	44 oz.	Р	
TH495		3.54	44 oz.	Р	Bonds nameplates, badge ribbons, signs, promotional displays; used for splicing of paper, plastic films and foil.
TH958		5.5	70.6 oz.	Р	

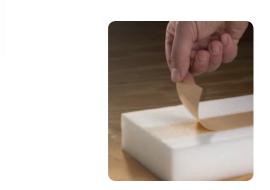


Adhesive Transfer and ATG Tapes

Innotec of WI, Inc. ATG and Transfer Tapes provide aggressive and immediate bonding to most substrates, thus a thin layer of it is sufficient for high adhesion applications. Lamination of foam, nameplates and low surface energy are a few of the wide range of applications that use transfer tapes.

- Medium to high tack adhesives
- Low to high temperature resistance
- Used with ATG dispenser or hand applied
- Conveniently sized for quick and easy application
- Designed for interior and exterior bonding applications





	Innotec#	Description	Mil Thickness	Adhesion	***	Applications						
	Adhesive Transfer Tapes											
B	JR9502	Acrylic adhesive transfer tape with a medium tack, high performance acrylic-based adhesive	2.3	74 oz.	Р	ADA signage, graphic attachment and industrial bonding of metals, painted metals, graphic overlay and high surface energy plastics.						
S	TH253	High performance, unsupported acrylic transfer film, specifically designed to provide excellent adhesion and long-term aging on a variety of urethane foams	3	100 oz.	Р	Picture framing, photo mounting, nameplates, graphic arts, P.O.P. displays, flying splice applications, product assembly, lamination to foam for gasketing, nameplates and decorative parts for rubber extrusions.						
	TH263	High performance, unsupported acrylic transfer film	2	160 oz.	Р	Collising of nanov and plactic films, says starting, namon lates and general						
	TH555	High performance, unsupported acrylic transfer film with a thicker mass of adhesive	5	160 oz.	Р	Splicing of paper and plastic films, core starting, nameplates and general purpose assembly.						
			AT	G Tapes								
	T002	Permanent, reverse-wound unsupported acrylic transfer tape	1.6	25 oz.	Р	Picture framing, photo mounting, nameplates, graphic arts, P.O.P. displays, flying splice applications and product assembly.						
	TH356	with a standard tack acrylic-based adhesive; for use in ATG dispenser on Page 19	2	160 oz.	Р	Bonds lightweight metal, glass, wood and paper from framing, poster displays, P.O.P. designs, packaging prototypes, nameplates and dust covers.						
	TH355	Permanent, reverse-wound unsupported acrylic transfer tape with a high tack acrylic-based adhesive; for use in ATG dispenser on Page 19	5	195.2 oz.	Р	Same applications as T002 and TH356 with a thicker adhesive and higher adhesion for textured substrates.						



Transfer Tapes and Double Coated Tapes

Industries Served: Bag Manufacturing, Graphic Arts, Packaging, Print Finishing, P.O.P. Display and Ribbon





Transfer Tapes and Double Coated Tapes

Innotec of WI, Inc. extended liner double coated and transfer tapes feature a finger lift edge which makes the removal of the liner quick and easy.

These tapes are available in flat pancake rolls on a 3" core or long length; spool wound rolls on a 6" core.

- Extended film or kraft paper liners with a finger lift edge
- Aggressive permanent, permanent & removable and removable adhesives
- Versatile, useful for countless bonding and closure applications
- The plastic film liners can be cut by the hot wire knife apparatus during the bag manufacturing process, eliminating downtime and waste

Innotec#	Description	Mil Thickness	Adhesion	***	Applications					
	Transfer Tapes									
3M465XL	Permanent, acrylic transfer tape coated with a 400 adhesive, high performance acrylic-based adhesive with an extended paper liner	2	25 oz.	Р	Permanent bonding of light weight paper, plastic, glass and fabrics; ideal for envelope flap closure, shelf talkers, inventory tags and snap out sets, labels, coupons, danglers, self mailers for return information and packing slips.					
1074	Removable unsupported rubber-based transfer adhesive with an extended 42# blue printed Kraft paper liner	1	11 oz.	R	Designed for temporary and reusable applications such as mailers and envelopes, business and hospital forms, labels, advertisements and light weight attachments that require a temporary bond.					
1075	Permanent unsupported rubber-based transfer adhesive with an extended 42# red printed Kraft paper liner	1	104 oz.	Р	Permanent bonding of light weight paper, plastic, glass and fabrics; ideal for envelope flap closure, shelf talkers, inventory tags and snap out sets, labels, coupons, danglers, self mailers for return information and packing slips.					
		Double	Coated Ta	pes						
A200XL	Clear, polyester film tape with a medium tack acrylic-based adhesive	3.5	94 oz.	Р	P.O.P. displays, badge ribbons, signage, splicing and laminating. Extended liner.					
1076	Clear, polyester film tape with a permanent rubber-based adhesive with an extended white polypropylene film liner, excellent for hot wire knife cutting when side welding bags	3.08	123 oz.	Р	Permanent sealing of polyethylene and polypropylene copolymer bags. Ideal for courier and mailer envelopes. Can be used on barrier flooring underlayments. Designed to tear films up to 3 mil thick.					
DCT-83PR	Clear, permanent/removable polyester film tape that has a removable rubber adhesive on the liner side and a permanent rubber-based adhesive on the exposed side with an extended 42# blue printed Kraft liner; the unique differential adhesive allows the closure to be opened and resealed numerous times	2.5	104 oz. /11 oz.	P/R	Reclosable sealing of poly bags, mailers, envelopes, pouches and ID wristband. Also used for poster mounting, literature, labels and P.O.P. displays.					
DCT-84	Clear, polyester film tape with a permanent rubber-based adhesive with an extended clear polypropylene film liner with red printing, excellent for hot wire knife cutting when side welding bags	2.2	160 oz.	Р	Permanent closure method for polyethylene and polypropylene copolymer bags up to 2 mil where the closure can not be reopened without distorting the bag.					
DCT-85	Transparent, hand-tear tissue tape with a permanent rubber- based adhesive with an extended 42# black printed Kraft paper liner	3.28	123 oz.	Р	Permanent bag sealing, corrugated overnight boxes and packaging closure, adhesive finishing of printed materials, envelopes, stackable ribbons, business form presses and collators, core starting and P.O.P. assembly.					

Industries Served: Automotive, Awards, Packaging, Point-of-Purchase, Sign

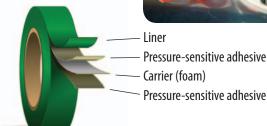
Double Coated Foams

Innotec of WI, Inc. double sided foam tapes are coated with a specially formulated solvent rubber or acrylic adhesives. They can withstand temperature variation, have resistance to weathering, some UV resistance and can be used for long-term bonding or temporary applications.





- Rubber-based adhesive tapes can be used for interior applications
- Acrylic-based adhesive tape can be used for interior and exterior applications
- Flexible foam to build-up or adhere to uneven substrates
- Permanent or removable bonding

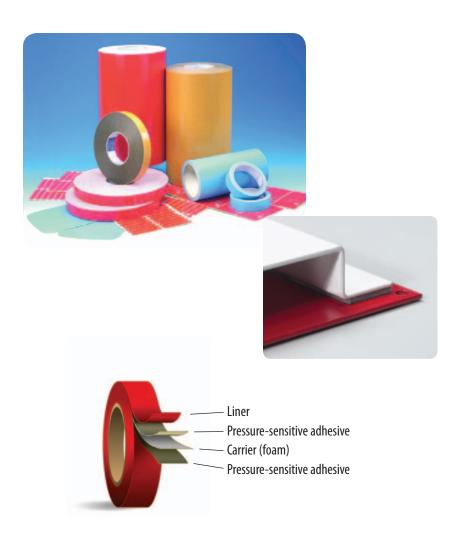


	Innotec#	Description	Mil Thickness	Adhesion	***	Applications
6	1316	Black, closed-cell polyethylene foam tape with a quick-stick	62.5	80 oz.	Р	Bonds glass, metal, wood, plastic, chipboard, including low surface energy
	1332	rubber-based adhesive	31.25	110 oz.	Р	substrates, P.O.P. displays and signs.
	JR2208	White, closed-cell polyethylene foam with an aggressive high	31.25	63.5 oz.	Р	P.O.P. displays, signage, nameplates, electronics, mirrors, automotive,
	JR2216	tack acrylic-based adhesive	62.5	56.4 oz.	Р	plastic, vinyl and low surface energy substrates.
	JR2832	Black, closed-cell polyethylene foam with a high temperature resistant and high tack acrylic-based adhesive	31.25	49.28 oz.	Р	Permanently bonds metals and plastics, signs, P.O.P. displays, mirror mounting and automotive aftermarket.
	Norton V2830	Black, closed-cell polyurethane foam tape with a high performance acrylic-based adhesive; available in 45 and 60 mil	30 mil	150 oz.	Р	Aggressive adhesive that has a very high, immediate bond strength; mounts glass, metal, wood, plastic, and low energy substrates, P.O.P. displays, signs etc.
	TH2008	White, closed-cell polyethylene foam with a quick-stick rubber-based adhesive; available in Disks on Page 10	125	75 oz.	Р	Bonds glass, metal, wood, plastic, chipboard, including low surface energy substrates, P.O.P. displays and signs. Permanent side secures P.O.P. display, signage, trim, nameplates and plastic extrusions. Removable side allows the foam to be removed or repositioned without foam tear. Removes cleanly without residue on most hard, non-porous surfaces.
	TH2116		62.5	80 oz.	Р	
	TH2132		31.25	110 oz.	Р	
	TH3016PR	White, closed-cell polyethylene foam with a permanent rubber-	62.5	135 oz. P & 21 oz. R	PR	
	TH3032PR	based adhesive on one side and a removable adhesive on the linered side; available in Butt-Cuts on Page 10	31.25	125 oz. P & 12.5 oz. R	PR	
	TH3208	White, closed-cell polyethylene foam with a premium, high performance rubber-based adhesive; available in Butt-Cuts on Page 10	125	95 oz.	Р	Aggressive adhesive that has a very high, immediate bond strength;
	TH3216		62.5	135 oz.	Р	mounts glass, metal, wood, plastic, and low energy substrates, P.O.P. displays, signs etc.
	TH3232		31.25	125 oz.	Р	

Double Coated UHB Foams



Industries Served: Automotive, Awards, Computer, Electronics, Graphic Arts, Packaging, Point-of-Purchase, Sign



Double Coated UHB Foams

Innotec of WI, Inc. is a convertor of double coated acrylic UHB (ultra high bond) adhesive foams. These foams offer a very special composition giving excellent bonding properties and unique characteristics that allows for very high performance in the most demanding of applications.

- Replaces rivets, bolts, spot welds, liquid adhesives and other permanent fasteners
- UHB are acrylic foams
- Excellent adhesion and high shear strength
- Energy absorbing and stress relaxing properties
- Conformable; adheres well to irregular substrates
- Designed for interior and exterior bonding applications

Innotec#	Description	Mil Thickness	Adhesion	***	Applications
JR8010C	Clear, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M9473	9.8	100.8 oz	Р	
JR8016W	White, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M4920	15.7	124.8 oz.	Р	
JR8025W	White, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M4930, 4930F	25.2	147.2 oz.	Р	Ideal for structural bonding properties in extreme heat or sub-zero
JR8040C	Clear, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M4910	39.4	96 oz.	Р	applications: mount/affix car molding and emblems, safety and impact glass, glass display cabinets, some plastics, plastic and wooden window
JR8045E	Gray, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M4941,4947, 4949, 4611 on page 2	43.3	139.2 oz.	Р	glazing bars, and architectural cladding panels. Composites, sealed wood, joining of plastic trim, painted and unpainted metals.
JR8045W	White, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M4941, 4945, 4946, 4941F, 4947, 4949, 4950 5344, 5605, 5952 on page 2	43.3	161.6 oz.	Р	
JR8060E	Gray, foamed acrylic tape with an acrylic-based adhesive; alternative to 3M4956, 4979F, 5356, 5567, 5962	59.1	139.2 oz.	Р	

Double Coated Butt-Cuts and Disks

Innotec of WI, Inc. custom die-cut capabilities offer pre-cut pieces of double coated tape from ultra thin to foam on a roll that has an extended liner for easy removability. This allows easier and faster assembly during application.

Features

- High performance acrylic or rubber-based adhesives
- Conformable; adheres well to irregular substrates
- Available in permanent, permanent & removable, and removable & removable adhesives
- Versatile, useful for a countless number of mounting operations
- Designed for interior and exterior bonding applications

1/32" Die Cuts

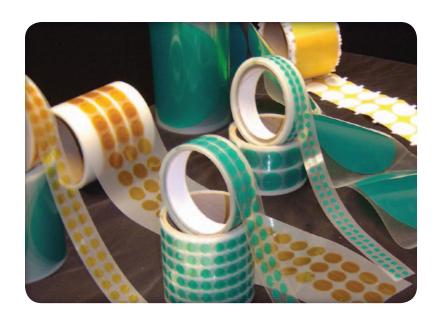
1/16" Die Cuts

1/8" Die Cuts

Ultra Thin Die Cuts

Innotec#	Description	Mil Thickness	Adhesion	***	Applications
		Bu	tt-Cuts		
308BC	White, 1/8" thick, polyethylene foam, butt-cut rectangles and squares with a high performance rubber-based adhesive, available in black; same tape in rolls as TH3208 on Page 8	125	95 oz.	Р	
316BC	White, 1/16" thick, polyethylene foam, butt-cut rectangles and squares with a high performance rubber-based adhesive; same tape in rolls as TH3216 on Page 8	62.5	135 oz.	Р	Assembling P.O.P. displays, signage, graphic arts, end caps, headers, decorative trim, mirror mounting and bonding textured surfaces.
332BC	White, 1/32" thick, polyethylene foam, butt-cut rectangles and squares with a high performance rubber-based adhesive; same tape in rolls as TH3232 on Page 8	31.25	125 oz.	Р	
316R1	White, 1/16" thick, polyethylene foam rectangles and squares with a high tack rubber-based adhesive on one side and removable adhesive on the linered side, available in black; same tape in rolls as TH3016PR on Page 8	62.5	135 oz. P & 21 oz. R	P/R	Promotional and temporary signage, assembling P.O.P. displays, end cap headers, wobblers and violators.
332R1	White, 1/32" thick, polyethylene foam rectangles and squares with a high tack rubber-based adhesive on one side and removable adhesive on the linered side, available in black; same tape in rolls as TH3032PR on Page 8	31.25	125 oz. P & 12.5 oz. R	P/R	
		Die -	Cut Disks		
216D	White, 1/16" thick polyethylene foam disks with extended liner	62.5	80 oz.		Medallions, emblems, mylars, rosette ribbons, coasters and signs. Mounting P.O.P. displays, nameplates, signage, emblems, decorative trim,
232D	tabs with a high tack rubber-based adhesive; same tape in rolls as TH2116 and TH2132 on Page 8	31.25	110 oz.	Р	mirror mounting, plastic extrusions and more.
DiskJR971	White, ultra thin PVC disks with extended liner tabs with a high tack acrylic-based adhesive; same tape in rolls as JR972 on Page 4	8.3	88 oz.	Р	Mounting medallions, emblems, mylars, rosette ribbons, coasters and signs.

Industries Served: Awards, Framing, Plating, Powder Coating, Point-of-Purchase, Sign



Single Coated Disks

Innotec of WI, Inc. offers die cut tape products for a wide variety of applications. Die cuts can cut production costs by providing a precise pre-cut piece of tape or cushion that needs no trimming to fit.

- High tack adhesives
- High temperature resistance
- Conveniently sized for quick and easy application
- Clean removal
- · Available on a split-back liner

	Innotec#	Description	Mil Thickness	Adhesion	***	Applications
	248DR	Green, polyester disks are produced from a high temperature film tape and have a silicone adhesive with excellent release properties that will not leave an adhesive residue. Same tape in rolls as JM887 on Page 12.	3.3	35 oz.	S	High temperature masking for powder coating, anodizing and plating.
	456DR	Beige, paper masking disks are produced from a high temperature and strength masking tape. It offers a clean removal rubber-based adhesive.	7.7	29 oz.	R	Highly conformable, solvent resistant, low temp powder and liquid coating applications., used as a mask for industrial painting.
	501DR	Amber, polyimide disks are produced from a high temperature film tape and have a silicone adhesive with excellent release properties; same tape in rolls as JM511 on Page 17	2.5	25 oz.	S	Wave soldering mask, masking for high temperature powder coating, masking of PC boards.
8	Bumpons	Clear, polyurethane bumper disks with a high tack acrylic-based adhesive	.335	100 oz.	Α	Protect backs and bottoms of awards, crystal, plaques and picture frames from scratches.
6	Felt	Green, felt disks with a high tack rubber-based adhesive	61.25	60 oz.	R	Protect backs and bottoms of trophies, plaques, crystal and picture frames from scratches and scuffs.
of the second	Hook & Loop	Black or white, hook (male) and loop (female) with a high tack acrylic or rubber-based adhesive; same in rolls as Hook & Loop on Page 16	N/A	50 oz.	A/R	Pre-cut disks are perfect for securing signs, frame moldings, pictures, plaques and presentation folders for display.

Industries Served: Aerospace, Automotive, Electronics, Laser Engraving, Painting, Powder Coating, Splicing, Sublimation

Single Coated Polyester Tapes

Innotec of WI, Inc. offers an extensive line of polyester tapes, ideal for splicing silicone coated webs. These modified adhesive tapes provide a more economical splicing solution that operate in a variety of temperatures. They offer dimensional stability, high tensile, tear and impact strength.

- Outstanding chemical and thermal resistance
- Removes cleanly with no adhesive residue
- Puncture resistant
- Flame retardant
- High temperature insulation and processing environments



Innotec#	Description	Mil Thickness	Adhesion	***	Applications
3M850	Black, thin polyester film for applications where chemical resistance and/or clean removal is necessary. Coated with an acrylic-based adhesive: available in red, white, transparent and silver	1.9	30 oz.	A	Splicing and web defect marking, positive film striping, sealing and labeling, decorative edging and tape hinging
54148CL	Clear, polyester film with a high temperature silicone adhesive; available with an acrylic-based adhesive	3.3	35/45 oz.	S/A	
54148RE	Red, polyester film with a high temperature silicone adhesive; available with an acrylic-based adhesive	2.9	35/45 oz.	S/A	Used to splice silicone coated siliconized papers, films, and non-woven
54149BL	Blue, polyester film with a high temperature silicone adhesive; available with an acrylic-based adhesive	2.9	45 oz.	S/A	materials, masking circuit board fabrication, powder coating, leader splicing card splicing tape and heat transfer
594L	Green, polyester film with a high temperature silicone adhesive with a clear release liner	2.9	35 oz.	S	
JM148	Clear, polyester film with a high temperature silicone adhesive	3.3	35 oz.	S	Holds transfer on T-shirts, tiles, mugs and plaques
JM600	Blue, release coated, polyester splicing tape with a silicone adhesive	3.4	30 oz.	S	Splicing of silicone release papers and films, pressure-sensitive coated tapes and labels when a functional splice is needed
JM887	Green, polyester film with a high temperature silicone adhesive; available with an acrylic-based adhesive; same tape as disks on Page 11	2.9	35 oz.	S/A	Used to splice silicone coated siliconized papers, films, and non-woven materials, masking circuit board fabrication, powder coating, leader splicing card splicing tape and heat transfer
Mighty Bond	Clear, polyester film with a high tack, acrylic-based adhesive	9.5	150 oz.	A	Reinforce banner edges, splicing of plastic, film, paper and foil, promotional displays
JR248	Green, polyester film with a high temperature silicone adhesive	2.9	35 oz.	S	Mask for laser engraved stencils, acrylic paint fill or sandblasting



Single Coated PVC, UPVC and Polypropylene Film Tapes

Industries Served: Building, Electrical, Graphic Arts, Greenhouse, HVAC, Laser Engraving, Packaging, Shipping, Sign



Features

- Superior adhesion
- High tensile strength
- Acrylic, hot-melt and rubber-based adhesives

Single Coated PVC, UPVC and Polypropylene Film Tapes

Innnotec of WI, Inc. film tapes have excellent dimensional stability and impact strength. These films exhibit a variety of general-purpose and industrial applications.

	Innotec#	Description	Mil Thickness	Adhesion	***	Applications
			PVC &	UPVC Tape	s	
	EL7	Black, electrical PVC tape with a rubber-based adhesive; available in red, white, blue, yellow, green and gray	7	18 oz.	R	Wire and cable insulation, bundling, splice insulation and color identification.
	JH515YE	Yellow, general-purpose, PVC Tape with a rubber-based adhesive	6	19 oz.	R	Color coding, printer circuit board masking, safety equipment identification, aisle and hazard marking, decorative packaging and stripping.
	JH700	Clear and Tan, UPVC carton sealing tape with a high tack rubberbased adhesive	2.1	32 oz.	R	Heavy duty carton sealing tape for closing of shipping cartons.
	JH707	Colored, UPVC carton sealing tape with a high tack rubber-based adhesive; available in yellow, black, white, red, orange, green and blue	2.4	14.6 oz.	R	Heavy duty carton sealing tape for closing of shipping cartons.
	JH75	Black/Yellow, PVC hazard tape with a rubber-based adhesive; available in red/white, black/white and green/white	7	22 oz.	R	Identify safety equipment/hazard marking, coding, marking fire exits, routes and equipment.
	JR300	Colored, matte finished, soft PVC, sign vinyl tape with a rubber-based adhesive; available in red, white, blue, green, orange, yellow and black	3	N/A	R	Used for sign vinyl decals, color coding, aisle marking and safety coding,
	P32	Colored, matte finished, PVC tape with a rubber-based adhesive; available in red, white, blue, green, orange, yellow, brown, purple and black	5.2	18 oz.	R	stripping on vehicles, artwork and sporting equipment decals, plating, anodizing, harness and pipe wrapping.
	Tesa 4124	White and transparent, PVC, premium packaging tape with a rubber-based adhesive	2.6	29.2 oz.	R	Closure of medium and heavy-weight cartons; available in hand dispensers and automatic sealing equipment.
	Tesa 7475	PVC film with a modified acrylic-based adhesive to record the interaction of a silicone and an acrylic adhesive	N/A	N/A	S/A	Test tapes for the characterization of silicone coatings.
			Polypro	pylene Tap	es	
	451	Clear, cellophane film tape with a high tack rubber-based adhesive	1.8	30 oz.	R	Sealing and securing of most paper products.
7	7150RE	Red, polypropylene carton sealing tape with a rubber-based adhesive	2	22 oz.	R	Economy carton sealing tape for closing of shipping cartons.
	CT-IMP	White, polypropylene, custom imprinted carton sealing tape with a rubber-based adhesive	2.6	32 oz.	R	Custom imprinted, economy carton sealing tape for closing of shipping cartons.
	JH819	Clear, polypropylene, carton sealing tape with a high tack rubberbased adhesive	1.9	35 oz.	R	Economy carton sealing tape for closing of shipping cartons.
	JR2450	Transparent, "writable" polypropylene cast film, no static or tunneling, application tape with a non-yellowing acrylic-based adhesive	4	3/6 oz.	A	Exceptional clarity surface protection and for easy registration of multiple colors or layers of sign vinyl.

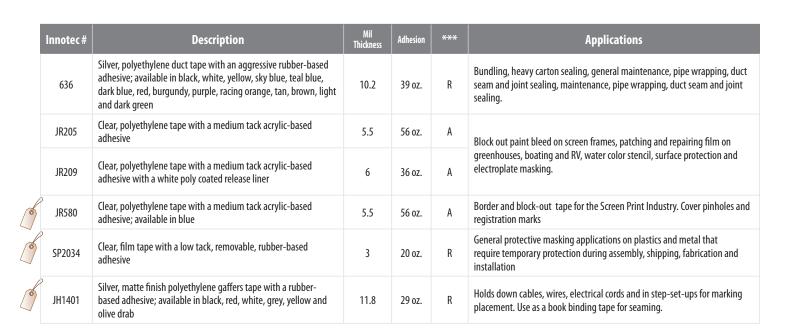
Industries Served: Automotive, Building, Graphic Arts, Greenhouse, Picture Framing, Printing, Screen Printing, Window

Single Coated Polyethylene Tapes

Innotec of WI, Inc. polyethylene tapes are an excellent choice of tape for surface protection, bundling, patching as well as general-purpose bonding and sealing.

- Outstanding moisture barrier properties
- Good abrasion, solvent & chemical resistance
- Excellent conformability & long term aging stability
- No adhesive residue when removed
- · Won't crack at low temperature



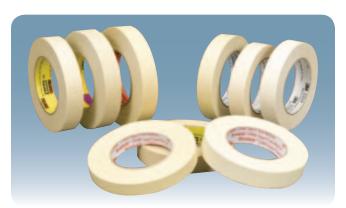




Single Coated Paper Masking Tapes

Industries Served: Appliance, Awards, Casket & Funeral Home, Flexible Packaging, Graphic Arts, Greenhouse, Laser Engraving, Packaging, Painting, Picture Framing, Point-of-Purchase, Sign, Screen-Printing





Single Coated Paper Masking Tapes

Innotec of WI, Inc., provides masking tapes for the paint, automotive and specialty masking applications. You can expect a well-protected surface and sharp, clean lines. We also supply tape for everyday use, non-critical and general purpose. See us about our line of colored masking tapes we have available.

Features

- Temperature and solvent resistance
- Non-residuing
- Available for industrial, contractor grade and high performance
- Removable and permanent adhesion

Masking Tapes:

Artist

General Purpose

Automotive

High Temperature

Blue Mask

Painter

Colored

Printable

Innotec#	Description	Mil Thickness	Adhesion	***	Applications
3M2090	Blue, painters tape with a removable acrylic-based adhesive	5.4	23 oz.	А	Protects wall surfaces from paint bleed though.
3M394	White, non-woven fabric with a low tack acrylic-based adhesive	4	12 oz.	A	Greenhouse structure, preventing moisture and dirt from contaminating film.
530	Brown, utility-grade, flatback paper tape with a rubber-based adhesive	7.2	60 oz.	R	
534	Brown, medium-grade, flatback paper tape with a rubber-based adhesive	7.2	50 oz.	R	Picture framing, sealing dust covers, packaging, screen printing and tabbing.
539	Brown, medium-grade, flatback paper tape with a rubber-based adhesive	7.2	60 oz.	R	
803	Beige, crepe paper, general purpose masking tape with a medium tack rubber-based adhesive	4.4	25 oz.	R	Designed for non-critical and permanent securing, bundling and packaging.
JH912	White, a pH neutral, smooth, printable artist tape with a high tack rubber-based adhesive; available in black, blue, gray, green, orange, yellow and red	5.8	15 oz.	R	Used in framing for flapping and foam core edging, light-weight packaging, bag locking, marking and labeling bins and shelves and coding.
JR2682	Beige, paper tape with a low tack rubber-based adhesive	4	14 oz.	R	Laser engraving surface protection, sign vinyl transfer or application tape, protects printing pallets from sprays and glues.
PG21	Beige, paper masking tape with a low tack non-residuing rubber-based adhesive	7.3	28 oz.	R	High temperature masking tape with clean removal properties.
PG505	Beige, paper masking tape with a medium tack rubber-based adhesive	5.8	33 oz.	R	General bundling, packaging, block out for screen printer pallets.



Single Coated Specialty Tapes
Industries Served: Awards, Casket & Funeral Home, Graphic Arts, Greenhouse, HVAC & Insulation, Laser Engraving, Memorials, Photographic, Picture Framing, Point-of-Purchase, Sign







	Innotec# Description		Mil Thickness	Adhesion	***	Applications
			Fo	il Tapes		
	JH1212	Silver, dead soft aluminum foil with a rubber-based adhesive on a white release liner; available without liner	2.8	90 oz.	R	Greenhouse structures, vapor barrier, air leakage protection, pipe insulation, chemical paint stripping, seaming fiberglass, HVAC sealing and electronic sheeting applications.
	JH644	Gold and Silver, metalized polyester foil with an acrylic-based adhesive on a white release liner.	3	45 oz.	А	Laser engrave on wood, Corian®, plastics and fabric, decorative trim to frame molding and matboard.
	JH645	Silver, metalized polyester foil with an acrylic-based adhesive	2.2	45 oz.	А	Micro film splicing, scanner, separator and reflective sheeting.
	STEEL	Silver, steel/shim tape with a high tack acrylic-based adhesive; available in die-cuts	4.3	74 oz.	A	Attach magnetic items to a non-magnetic surface. Make sign changes without mechanical fasteners.
7			Sandblas	t Stencil M	asks	
	3M1532S	Green, sandblast stencil mask with a low tack, removable, rubber-based adhesive	37	30 oz.	R	
7	3M519	Tan, sandblast stencil mask with a low tack, removable, rubberbased adhesive	45	36 oz.	R	Sandblast stencils for shallow to medium sandblast depth on monuments,
	BT100	Cream, sandblast stencil mask with a low tack acrylic-based adhesive	45	30 oz.	A	crystal, brick, river rock, painted and unpainted wood and most rough substrates.
	JR4704	White, sandblast stencil mask with a low tack, removable, acrylic-based adhesive	5.3	26 oz.	A	
			Hook & L	oop Faster	iers	
6	H00K	Black and White, adhesive backed Hook (stiff side) or Loop (soft	NA	NA	A/R	Healt O Lean forther are any the ideal variable ledition device for heaving since
	LOOP	side), fastens and reattaches products quickly and easily with an acrylic or rubber-based adhesive; each part sold separately — see Page 11 for Disks.	NA	NA	A/R	Hook & Loop fasteners are the ideal reusable locking device for hanging signs, plaques, picture frames, molding, prototype samples and display boards.
			Magr	etic Tapes		
	MT16	1/16" thick, adhesive backed magnetic tape with an acrylic or rubber-based adhesive	65.8	NA	A/R	Self-adhesive magnets to signs, photos, pocket attachments, banner and
	MT32	1/32" thick, adhesive backed magnetic tape with an acrylic or rubber-based adhesive	34.55	NA	A/R	posters. Superior die-cutting compatibilities.



Single Coated Specialty TapesIndustries Served: Awards, Graphic Arts, Greenhouse, HVAC & Insulation, Laser Engraving, Memorials, Photographic, Picture Framing, Sign







	Innotec#	Innotec# Description		Adhesion	***	Applications			
			pH Ne	utral Tape					
8	Frametac Clear and White, pH neutral film with an aggressive and removable acrylic-based adhesive		3	35 oz.	Α	Hinging conversation artwork, removable with heat or tacking iron.			
7			Polyimid	e/Cloth Ta	pes				
	JM511	Amber, Polyimide tape with a medium tack silicone-based adhesive that withstands ultra high temperatures; available in 501DR die-cuts on page 11	2.5	25 oz.	S	Protection of PCB gold finger contacts during the wave soldering or hot air leveling process and high temperature masking applications.			
	JM52	JM52 White, fiberglass cloth with a high temperature silicone adhesive; highly conformable and flexible		45 oz.	S	Inter-layer and lead insulation, coil outer wraps, tie-downs, electric motor and generator binding. Masking for powder coating, plasma/flame spray and grit blasting.			
			Roll	er Wraps					
	3M5401	Tan, fiberglass cloth tape with a silicone-based adhesive	9.3	12 oz.	S				
	Scapa 2420	Dimpled, siliconized treated coated cloth tape with a rubber-based adhesive	23.6	19.8 oz.	R	Provides a traction surface to non-stick surface on rollers for printing, converting and other web processing applications.			
	Tesa 4863	Dimpled, siliconized treated rayon cloth tape with a thermosetting rubber-based adhesive	25	No adhesion	R	, , , , , , , , , , , , , , , , , , ,			
			Foa	m Tapes					
	TH600- TH675	Black or Gray, low density, closed-cell PVC foam tape with a high performance acrylic-based adhesive; available in 1/16" to 3/4" thicknesses	.063"to	N/A	A	Automotive, HVAC, gasketing, cushioning, vibration control in speakers,			
	TH706- TH725	Black, medium density, closed-cell PVC foam tape with a high performance acrylic-based adhesive; available in 1/16" to 3/4" thicknesses	.75″	N/A		vehicles, electronic components and door frames.			

Single Coated Felt and Filament Tapes

Industries Served: Appliance, Awards, Computer, Graphic Arts, Greenhouse, Packaging, Picture Framing, Screen Printing, Sign

Single Coated Felt Tapes

Innotec of WI, Inc. felt products aren't just for weather stripping anymore. Our Felt tapes can be used in a variety of surface protection applications for glass, metal and other materials that you don't want scratched or dinged.

Features

- High temperature resistance
- Indoor and outdoor applications
- Easily cuts with scissors



INNOTEC of WI, Inc. offers filament tapes designed for holding, securing and protecting packaged during storage and transportation. Our economical tensilized polypropylene tapes are designed for temporary holding and surface protection and reinforcing.

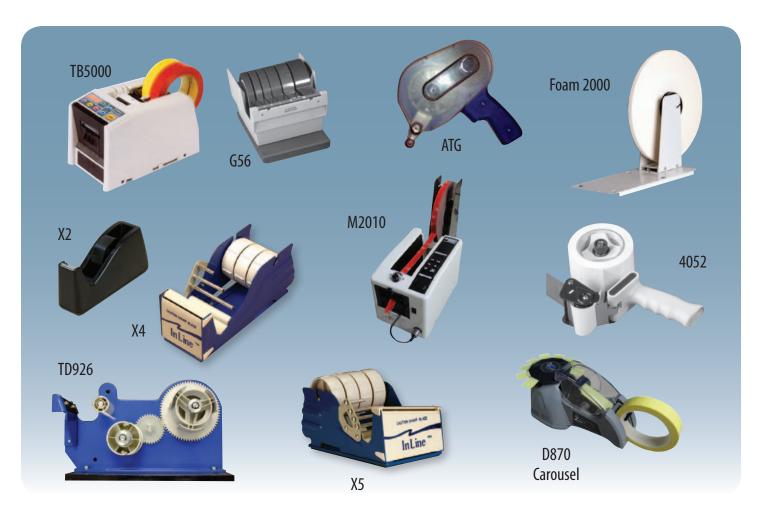


- · Non-staining and non-residuing
- High tensile strength
- Reinforced fiberglass

	Innotec#	Description	Mil Thickness	Adhesion	***	Applications								
		Felt Tapes												
	FELT	Black, thick felt with an acrylic-based adhesive; available in 30 colors	43	35 oz.	Α	Protects back of plaques, shadow boxes, pictures frames, signs and graphics.								
7	WHFELT	White, 1/8" thick felt with an acrylic-based adhesive	128	35 oz.	Α	Protects greenhouse hoops from wearing and tearing greenhouse film.								
			Filan	nent Tapes										
	3M894	Black, polypropylene backing, reinforced glass yarn filaments with a synthetic rubber-based adhesive	6	50 oz.	R	High tensile strength for strapping, bundling and reinforcing applications								
	3M898	Transparent, high-performance, reinforced glass yearn filament with a synthetic rubber-based adhesive	6.6	75 oz.	R	where UV resistance is required								
	RG15	Fiberglass reinforced, filament tape with a medium tack synthetic rubber-based adhesive	5.6	39 oz.	R	Medium tensile strength filament tape for everyday bundling, palletizing and packaging.								
	RG300	Fiberglass reinforced, filament tape with a high tack synthetic rubber-based adhesive	4	48 oz.	R	High tensile strength filament tape for everyday bundling, palletizing and packaging.								
~	TP4297	Heavy-duty tensilized polypropylene with a high tensile strength rubber-based adhesive	4.5	70 oz.	R	Used for closing, holding and securing appliances, computers, furniture and								
	TP4298	Non-Staining & Residue Free, tensilized polypropylene with a rubber-based adhesive	4.6	61 oz.	R	office equipment, flange masking of fiberglass parts and covering seams of medium density fiberboard								



Industries Served: Appliance, Awards, Casket & Funeral Home, Flexible Packaging, Graphic Arts, Greenhouse, Laser Engraving, Packaging, Painting, Picture Framing, Point-of-Purchase, Sign, Screen Printing

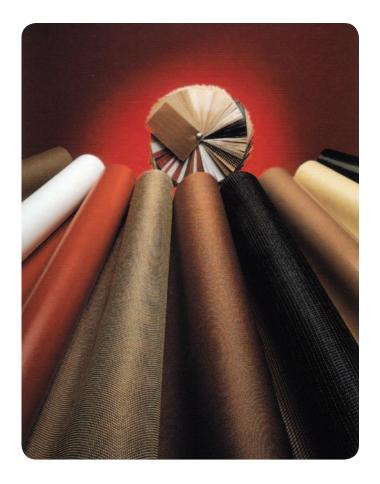


In	nnotec#	Description	Applications
B	M2010	Electronic Tape Dispenser	Measures and cuts pre-lengths of single and double coated tapes
	D870 Carousel	Electronic Tape Dispenser	Measures and cuts 10 pre-lengths of single and double coated tapes
Fo	oam2000	Electronic Tape Dispenser	Metal attachment to hold M1000 and M2010 dispensers. Hold long length rolls of double coated and 1/32" foam tapes
	TB5000	Electronic Tape Dispenser	Measures and cuts pre-lengths of single and double coated tapes
	G56	Heavy weighted base, 6" Table Top Dispenser	Holds widths up to 6" wide on a 3" I.D. core
	X4	3" Table Top Dispenser	Holds widths up to 1" on 3 separate spools on a 3" I.D. core
	X5	4" Table Top Dispenser	Holds widths up to 1" on 4 separate spools on a 3: I.D. core
	X2	1" Table Top Dispenser	Holds widths up to 1" on a 3" I.D. core
	ATG	ATG Dispenser	Automatically removes and rewinds liner as ATG tape is applied. See page 6 for tapes
	TD926	Linerless Tape Dispenser	Holds widths up to 2" wide on a 3" I.D. core removing liner as dispensing
	4052	Carton Sealing Tape Dispenser	Has adjustable brake for 2" x 55 yards or 110 yards. See page 13 for tape.

PTFE Fabrics

PTFE fiberglass woven fabric substrates possess an optimal PTFE content, and leave a minimal fabric impression. Fabrics provide the highest value to customer by offering an excellent balance between heat transfer, release and flexibility.

- Excellent release properties,
- Low surface friction
- High chemical, tear and abrasion resistance
- FDA compliant for food processing, packaging and handling



Innotec#	Description	Mil Thickness	Adhesion	Applications
		PTFE Indust	rial Grade	Fabric
JM203I	3 mil, Industrial PTFE fiberglass woven fabric substrate, possesses an optimal PTFE content; USDA approved	3	NA	
JM205I	5 mil, Industrial PTFE fiberglass woven fabric substrate, possesses an optimal PTFE content; USDA approved	5 NA	Packaging, food products, printing and textiles, polymer processing, building products,	
JM206I	6 mil, Industrial PTFE fiberglass woven fabric substrate, possesses an optimal PTFE content; USDA approved	6	NA	chemical processing aerospace, communications and military.
JM210I	10 mil, Industrial PTFE fiberglass woven fabric substrate, possesses an optimal PTFE content; USDA approved	10	NA	
		PTFE Premiu	ım Grade	Fabrics
JM203P	3 mil, Premium PTFE fiberglass woven fabric substrates have the highest PTFE content	3	NA	
JM205P	5 mil, Premium PTFE fiberglass woven fabric substrates have the highest PTFE content	5	NA	Packaging, food products, printing and textiles, polymer processing, building products,
JM206P	6 mil, Premium PTFE fiberglass woven fabric substrates have the highest PTFE content	6	NA	chemical processing, aerospace, communications and military.
JM210P	10 mil, Premium PTFE fiberglass woven fabric substrates have the highest PTFE content	10	NA	

Industries Served: Aerospace, Building Products, Communications and Military, Food Products, Packaging, Polymer Processing, Printing and Textiles



Innotec#	Description	Mil Thickness	Adhesion	***	Applications
		PTFE Poro	us Grade	Fabrics	
JM203POR	3 mil, Porous fabric is specially formulated to be "breathable" while maintaining their unique non-stick properties	3	NA	POR	
JM205POR	5 mil, Porous fabric is specially formulated to be "breathable" while maintaining their unique non-stick properties	5	NA	POR	
JM208POR	8 mil, Porous fabric is specially formulated to be "breathable" while maintaining their unique non-stick properties	8	NA	POR	Used in polymer processing, aerospace, communications and military.
JM210P0R	10 mil, Porous fabric is specially formulated to be "breathable" while maintaining their unique non-stick properties	10	NA	POR	
		PTFE An	tistatic Fa	brics	
JM903AS	3 mil, Anti-Static fabric is formulated to dissipate surface static build up during operation	3	NA	AS	
JM905AS	5 mil, Anti-Static fabric is formulated to dissipate surface static build up during operation	5	NA	AS	
JM906AS	6 mil, Anti-Static fabric is formulated to dissipate surface static build up during operation	6	NA	AS	Packaging, food products, printing and textiles, polymer processing, aerospace, communications, military, building products, chemical processing, insulation and protection.
JM910AS	10 mil, Anti-Static fabric is formulated to dissipate surface static build up during operation	10	NA	AS	
JM914AS	14 mil, Anti-Static fabric is formulated to dissipate surface static build up during operation	14	NA	AS	

Acrylic and Silicone PTFE Tapes

Innotec of WI, Inc. PTFE coated tapes are engineered to retain the distinctive properties of PTFE; however, by adding a glass fabric to the matrix; we are able to obtain the added benefits of dimensional stability, durability, excellent tensile strength, and extremely low elongation. The addition of an adhesive on one side eliminates the need for mechanical fastening.



Innotec#	Description	Mil Thickness	Adhesion	***	Applications
		PTFE I	Fiberglass	Tapes	
JM103	3 mil, PTFE fiberglass woven fabric tape available with an acrylic or silicone adhesive, with or without a liner	5	45/40 oz.	A/S	
JM105	5 mil, PTFE fiberglass woven fabric tape available with an acrylic or silicone adhesive, with or without a liner	7/7.5	50/45 oz.	A/S	
JM106	6 mil, PTFE fiberglass woven fabric tape available with an acrylic or silicone adhesive, with or without a liner	8/8.5	50/45 oz.	A/S	Packaging, food products, printing and textiles, building products, chemical processing, aerospace, communications, military, pulp and paper, electronics.
JM110	10 mil, PTFE fiberglass woven fabric tape available with an acrylic or silicone adhesive, with or without a liner	12.5	50/45 oz.	A/S	
JM114	14 mil, PTFE fiberglass woven fabric tape available with an acrylic or silicone adhesive, with or without a liner	16.5	50/45 oz.	A/S	
		ıs Tapes			
JM332	2 mil, high-modulus PTFE filmed coated with high temperature silicone adhesive	3.5	30 oz.	S	Used in phase insulation for bundling end turns, spot bundling and anchoring breakouts.
R233	3 mil, highly modified skived PTFE film coated with an acrylic adhesive	5	30 oz.	Α	Protecting extrusion and laminating equipment during the plastic extrusion coating process.
		Skived	PTFE Film	Tapes	
JM302	2 mil, skived PTFE film tape coated with a high temperature silicone adhesive	3.5	30 oz.	S	
JM303	3 mil, skived PTFE film tape coated with a high temperature silicone adhesive	4.5	35 oz.	S	
JM305	5 mil, skived PTFE film tape coated with a high temperature silicone adhesive	6.5	40 oz.	S	Release surface on packaging equipment and heat sealing machines, roll coverings on plastic extruders guide rails, and angle bars in graphic arts industry.
JM310	10 mil, skived PTFE film tape coated with a high temperature silicone adhesive	11.5	50 oz.	S	,
T-TAPE	5 mil, skived PTFE film tape with a silicone adhesive and the film side offers low coefficient of friction PTFE film	6	30 oz.	S	
			Zone Tape		
Zone	5 mil, PTFE fiberglass woven fabric tape with an adhesive on the edges and a zone without adhesive; the absence of adhesive in the center zone allows for faster heat transfer through the tape	5	50/25	A/S	Designed for impulse sealing applications such as bag manufacturing, an economic means of applying non-stick surface to heat sealing platens.



PTFE Film Tapes

Innotec of WI, Inc. PTFE films provide a conformable release surface and exhibit a remarkable low coefficient of friction and non-stick properties.

- High non-stick and low co-efficient of friction surface
- High temperature resistance and are virtually unaffected by chemicals
- Excellent release properties, low-friction surface
- High chemical and abrasion resistance
- Wide choice of thicknesses
- Available with a silicone adhesive for high temperatures or acrylic adhesive for stronger bonding at lower temperatures

Innotec#	Description	Mil Thickness	Adhesion	***	Applications	
		rce Tape				
27156R	5 mil, fiberglass fabric, impregnated with PTFE dispersion and coated with high temperature super stick silicone adhesive		60	S	Ideal for release surface on heat sealer, blister formation and form-fill seal equipment. Also, for lining of guide rails, chutes and slides.	
		PTFE E	xtruded Ta	pes		
22852	2 mil, high modulus, PTFE extruded film coated with a high temperature silicone adhesive	3.5	30 oz.	S		
22855	5 mil, high modulus, PTFE extruded film coated with a high temperature silicone adhesive	6.5	40 oz.	S	Protecting extrusion and laminating equipment during the plastic extrusion coating process which combines plastic films with various substrates.	
JM3822	2 mil, high modulus, PTFE extruded film coated with a high temperature acrylic adhesive	4	30 oz.	Α		
JM562S	2 mil, high modulus, PTFE extruded film coated with a high temperature, pressure sensitive tape with a silicone adhesive	3.5	35 oz.	S	Composite lay up rellev urapping plate macking	
JM565S	5 mil, high modulus, PTFE extruded film coated with a high temperature, pressure sensitive tape with a silicone adhesive	7	45 oz.	S	Composite lay-up, roller wrapping, plate masking.	
	UHMW - UI	tra High Mo	olecular W	eight Po	lyethylene	
JM403	3 mil, UHMW - ultra high molecular weight polyethylene provides a non-stick, low friction surface; single coated with an aggressive acrylic adhesive	4.5	30 oz.	A		
JM405	5 mil, UHMW - ultra high molecular weight polyethylene provides a non-stick, low friction surface; single coated with an aggressive acrylic adhesive on a white paper liner	6.5	45 oz.	A	Ideal for automotive and mechanical applications and anywhere high pressure sliding occurs; provides sound dampening and eliminates rattles.	
JM410	10 mil, UHMW - ultra high molecular weight polyethylene provides a non-stick, low friction surface; single coated with an aggressive acrylic adhesive on a blue polyester liner	11.5	50 oz.	A		

Silicone Strip-N-Stick®

Innotec of WI, Inc. provides silicone sponge rubber in closed-cell sponge, low density foam or solid rubber with a high temperature adhesive. It outperforms all pressure-sensitive tapes in service life, weatherability, compression set resistance and electrical resistivity.

Features

Thermal conductive

(+260°C)

- Conforms to irregular shapes
- Compressible and flexible
- High adhesion to stainless steel, plastics, aluminum and composites
- Temperature Ranges:
 Acrylic Adhesives
 -20° F (-29° C) to +350° F (+177°C)
 Silicone Adhesives
 -100° F (-73°C) to +500° F



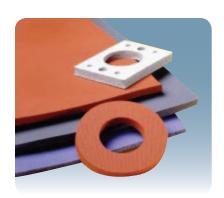
	100S*	200A	300AR	440S	440A
Color	ORANGE-TAN	orange-tan	blue-gray	light gray	light gray
Base Material	R10470M	R104470M	R10450		
Silicone Rubber Material Type	Sponge	sponge	finerglass reinforce	solid	solid
			sponge		
Adhesive Type (all with release liner)	siliicone	acrylic	acrylic	silicone	acrylic
Density of Back (lb./in.3)	0.19	0.19	0.02	0.04	0.04
Adhesion to Steel (oz./in.)	15	30	30	15	30
Compression Deflection (psi) (compressed to 75% of orig. thickness)	10	10	15	45	45
Tensile Strength (psi)	90	65	100 fabric brek	700	700
Elongation (%)	150	150	<10	650	650
Compression Set (%) (compressed 50% for 22 hrs. at 212° F)	25	25	25	30*	30*
1/32 /+.010				•	
1/16" /+ 1/64	•	•	•		
3/32 /+ 1/164	•				
1/8 /+ 1/32	•	•	•		
3/16 /+ 1/32	•		•		
1/4 /+ 3/64 tp -1/32	•	•			
3/8 /+ 3/64					
1/2 /+ 3/64	-				

Innotec#	Description	Mil Thickness	Adhesion	***	Applications						
	Silicone Strip-N-Stick										
100S	Orange/Tan, Strip-N-Stick silicone sponge tape with a high temperature silicone adhesive; available in 1/16" to 3/16" thickness	.0625 to .188	15 oz.	S							
200A	Orange/Tan, Strip-N-Stick silicone sponge tape with an aggressive acrylic adhesive; available in 1/16″ to 3/16″ thickness	.0625 to .188	30 oz.	А							
300AR	Blue, Strip-N-Stick is a reinforced silicone sponge tape with an acrylic adhesive; available in 1/16" to 3/16" thickness	.0625 to .188	30 oz.	Α	Gasketing, cushioning, thermal insulation and vibration dampening applications.						
440A	Gray, Strip-N-Stick solid rubber tape with a high temperature acrylic adhesive	.0312	30 oz.	Α							
440S	Gray, Strip-N-Stick solid silicone tape with a high temperature silicone adhesive	.0312	15 oz.	S							



Silicone Solid and Sponge Rubber

Industries Served: Aerospace, Aircraft, Electrical, Flame Spray, Gasket, HVAC, Insulation, Packaging, Sublimation



Features

- Flexible and compressible
- Cost effective thermal gap filler
- Conformable to irregular substrates
- Available density: soft, mediumsoft, medium-firm and firm

Silicone Solid and Sponge Rubber

Innotec of WI, Inc. silicone solid and sponge rubber is available in fiberglass reinforced, flame retardant and thermally conductive for sound and shock absorption.

CONSTRUCTION	GENERAL	PURPOSE	LOW	COMPRESSION	FLAME	FLAME	RETARDANT REINFORCED		FLUORO-	THERMALLY
				SET					SILICONE	CONDUCT
	R10470	R10470	R10480	R10480	R10460	R10400	R10400	R10450	R10490	R10404
	Medium	Firm	soft	medium	medium	medium	medium	medium	medium	firm
Color	orange/black/	orange/black/	red	brown	dark blue	gray	gray	blue-gray	blue	lt. green
	gray	gray			sponge					
Density of Back (lb./in.3)	29	43	21	29	29	35	35	35	35	69
Compression Deflection (psi) (compressed to 25% at room temperature)	10	16	5	10	10	10	10	15	15	20
Compression Deflection (psi) (compressed to 50% of for 22 hrs. at 212° F)	15	15	5	5	5	10	10	25	25	15
Tensile Strength (psi)	90	130	50	75	75	100	100	125	180	120
Elongation (%)	150	200	75	125	125	250	250	<10	125	150
1/32 /+.010	•					•	•		•	•
1/16" /+ 1/64				•	•	•	•			
3/32 /+ 1/164						•	•			
1/8 /+ 1/32	•		•	•	•	•	•	•	•	
3/16 /+ 1/32		•	•	•	•					
1/4 /+ 3/64 tp -1/32		•		•	•		•			•
3/8 /+ 3/64		•	•	•	•		•			
1/2 /+ 3/64	-			•	•		•			

Innotec#	Description	Adhesion	Applications				
	Silicone – Solid Rubber						
9030	Pod gaparal purpose colid cilicana rubbar: available in 1/22" to 1/0" thickness	NA	Cacheting cuchioning thermal inculation and vibration dampening applications				
9070	Red, general purpose, solid silicone rubber; available in 1/32" to 1/8" thickness	INA	Gasketing, cushioning, thermal insulation and vibration dampening applications.				
	Silicone – Sponge Rubber						
R10404	Green, thermally conductive, closed cell conformable silicone sponge rubber; available in 1/32" to 1/8" thickness	NA	Gasketing, cushioning applications, automotive, electronics, medical, heat and decal				
R10450	Blue/Gray, Fiberglass reinforced closed cell conformable silicone sponge rubber; available in 1/16" to 3/16" thickness	NA	transfer.				
R10460	Dark blue, closed cell conformable, flame retardant silicone sponge rubber; available in1/16" to 1/2" thickness	NA					
R10470	Orange, black and gray, general-purpose, closed cell silicone sponge; available in 1/32" to 1/2" thickness	NA	Weather and garket curbinning applications automative electronics and modical				
R10480	Red and brown, silicone sponge rubber with low compression set and maintains its resiliency; available in soft and medium density, 1/16" to 1/2" thickness	NA	Weather seal gasket, cushioning applications, automotive, electronics and medical applications.				
R10490	Blue, fluorosilicone sponge rubber; available in 1/16" to 1/8" thickness	NA					
Silicone Fabric							
5213WH	White, PTFE woven fiberglass substrate that is coated on one or both side with silicone rubber	NA	Packaging, food, aerospace, communications, military, insulation and protection.				



Belting

Innotec of WI, Inc. PTFE Belting Materials have been developed for applications that require superior release characteristics, permeability for rapid drying, dimensional and thermal stability, and the dynamic strength to stand up to the most rigorous operating conditions. The unique behavior of the materials results in a product that is more practical and cost-effective than conventional belting materials.

Belting

- Superior release properties
- Permeability maximizes the rate of Drying Time
- Dimensional and thermal stability
- Dynamic strength
- Chemical and high temperature resistance
- Edge Reinforcements Fiberglass Kevlar® PTFE Film







Innotec#	Description	Thicknesses Available	Applications
Laminated PTFE Fabric Belting	Laminated HP series is engineered to maximize conveyor belt life while minimizing down time; fabrics are manufactured from PTFE coated woven fiberglass utilizing in-line laminating process; belts are extremely smooth and non-stick.	11 mil in black, silver/black, gold	Challenging applications such as food processing were there is a high level of grease and oils, or processing of sticky or gummy materials. Typical applications manufacture of tortillas, pizza crust and pitas.
Premium PTFE Fabric Belting	Premium series have a smooth, non-stick surface with the best release, highest dielectric strength and great chemical resistance; fabrics are manufactured from woven fiberglass substrates with the highest PTFE content, and leave little-to-no fabric impression	3 mil, 5 mil, 6 mil, 11 mil, 14 mil	Process belts for dough pressing, tortillas, pita bread and pizza. Frying, drying and curing of meats and comestibles, freezing meats and ice cream. Used in shrink wrap ovens and plastic wrap packaging.
Industrial PTFE Fabric Belting	Industrial series is the most extensive and most popular belting, utilized in the widest industrial applications; the workhorse of the belting line provides the highest value, offering an excellent balance between heat transfer, release and flexibility	6 mil, 8 mil, 10 mil, 11 mil, 14 mil, 19 mil, 25 mil, 38 mil	Polymer casting, lamination, composite manufacturing, shrink wrap ovens, plastic wrapped packaging, rubber curing and vulcanization and general conveying.
Tear Resistant PTFE Fabric Belting	Tear Resistant belts are the strongest, most durable line of PTFE coated fiberglass belting; manufactured from woven fiberglass substrates, with a high PTFE content	6 mil, 10 mil	Tear Resistant belting has excellent flexibility and is ideal for use in small pulley and high-speed packaging applications.
Anti-Static PTFE Fabric Belting	Anti-Static belts are formulated to dissipate surface static build-up during operation; these black belts are manufactured from woven fiberglass substrates and are coated with PTFE; the Anti-Static belts have the best heat transfer properties	10 mil, 14 mil	Applications where surface static dissipation is desired such as garment fusing and fabric lamination applications.

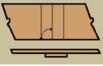
Belting



SPLICE OPTIONS



This is the standard splice for most applications. The belt ends are overlapped from 1/2" to 2" then heat sealed. For additional strength the splice can be stitched.



HEAT SEALED BUTT

This splice is perfect in applications where a smooth belt surface is required. The ends of the belt are butted together. A reinforcement fabric is positioned beneath the joint and then heat sealed into place. For additional strength this splice can also be stitched.



FINGER SPLICE

This splice provides an excellent continuous release surface. Die Cut interlocking fingers are joined, reinforced and heat sealed into place.



ALLIGATOR/CLIPPING SPLICE

This is an exceptionally strong metal splice. Metal lacing is meshed together and joined by inserting a metal pin. This provides a flexible splice and enables the belt to be installed without taking the machine apart.

Innotec#	Description	Thicknesses Available	Applications
Open Mesh PTFE Belting	Open Mesh belts are manufactured from woven substrates that are heavily coated with PTFE; belts are stronger, more wear resistant with better airflow for faster curing and drying; also available in black belts which are UV resistant; window openings from 1/16" to 1/4"	Tan: 30 mil, 31 mil, 44 mil, 48 mil, 60 mil Black: 44 mil, 60 mil	Drying applications where air flow is required. Screen print and textile dryers, non-woven processing and processes that require the circulation of hot air.
Kevlar® PTFE Open Mesh Belting	Kevlar® Open Mesh belts are manufactured from woven Kevlar® substrates that have been coated with PTFE; they are higher in tensile and tear strengths; they have window openings that range from 1/16" to 1/4"	27 mil, 42 mil	Heavy duty applications or in drying applications where there is steam or moisture including textile dryer belts and carpet yarn processing.
Premium Kevlar® PTFE Belting	Premium Kevlar® belts are manufactured from woven Kevlar® substrates that have been coated with PTFE; they have higher tensile and tear strengths and are more coated with PTFE; they are more resistant to steam then fiberglass	7 mil, 14 mil	High speed applications which require excellent strength to weight ratio. Used in environments where extreme strength, high loading, resistant to steam and long wear life is required.
Silicone Belting	Silicone belting is the most conformable, flexible, trackable and wear resistant product; made with woven fiberglass substrates that have been coated on one or both sides with silicone rubber. They provide a higher friction surface with different release qualities then the PTFE coated belts; available in red or white, multiple plies, up to three plies depending on desired strength	Red: 15 mil, 20 mil, 25 mil, 42 mil, 102 mil White: 15 mil, 20 mil, 42 mil	Applications where surface grip with excellent release is desired such as shrink tunnels or slightly inclined conveyors.



Miscellaneous Products and Accessories

Industries Served: Awards, Engraving, Framing, Printing, Ribbon, Sign



Innotec#	Description	Mil Thickness	Applications
Stencil Pro	Clear, plastic vellum stencil material	10	Create reusable stencils, templates, decals for scrapbooking, home, office and warehouse use.
Grip-A- Matt	Our 1/32" silicone rubber is laminated to a 3/32" sheet of acrylic		This design holds engraving material down on vacuum and t-slot tables; clean mat with rubbing alcohol.
3M583 Die Tape	Heat-activated dry film adhesive for bonding dies to plates. The film softens and provides a permanent bond to the surface on which it is applied		Heat activates film, making permanent bond to printing dies, embroidered emblems.
Mag 3	Magnetic 3" Nut Driver with a heavy-duty earth magnet		Attaches trophy base to trophy column.
Mag 6	Magnetic 6" Nut Driver with a heavy-duty earth magnet		
NV1	Plastic clean and shine	NA	Gently cleans all plastics without scratching. Leaves a lustrous shine that resists fogging, repels dust and eliminates static .
NV2	Fine scratch remover		Removes fines scratches, haziness and abrasions from most plastics. Restores faded and discolored plastics.
NV3	Heavy duty scratch remover		Removes heavy scratches and abrasions from most acrylic surfaces. Use when damage is too severe to be restore.
NV-PM	Novus Polish Mats		Highly absorbent, abrasion resistant & superior durability, low lint wipe for applying Novus products above
Squeegies	Remove air bubbles & wrinkles		
PMS	Printable Magnetic Sheet for the Laser printer	12	Print full color magnets for P.O.P. displays, business cards, arts and crafts, dash plates, home and warehouse I.D. tags.